



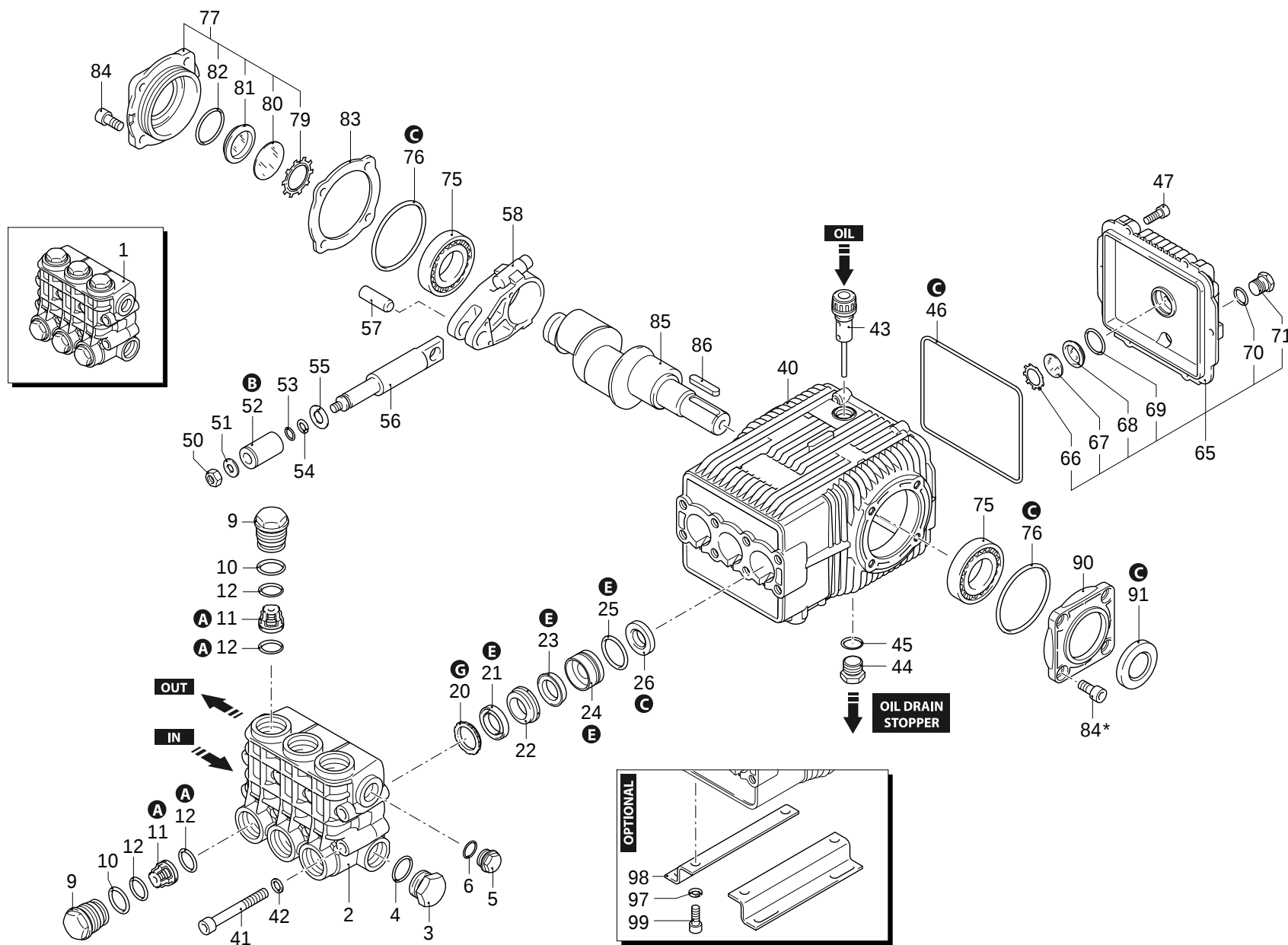
Series 194

WHW

N

1450rpm

ø 24mm





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WHW

N

1450rpm

ø 24mm

P	Code	Description		Q	Assembly prescription	Validity	P	Code	Description		Q	Assembly prescription	Validity
1	1949229	Head assembly	Ø 22 nickel plated	1			69	1140450	O-ring	Ø 20,24x2,62	1	Lubricate with grease Molykote PG54	
2	1941780	Head	nickel plated	1			70	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54	
3	1140480	Plug	3/4" G nickel	1	C=35Nm		71	1981180	Plug	3/8" G nickel	1	C=20Nm / Loxeal 55-14	
4	550350	O-ring	Ø 23,81x2,62	1			75	1140410	Bearing		2		
5	1981180	Plug	3/8" G nickel	1	C=20Nm / Loxeal 55-14		76	1941380	O-ring	Ø 66,34x2,62	2		
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54		77	2529011	Cover		1		
9	1941790	Plug	nickel	6			79	1941290	Ring		1		
10	1940150	Ring	anti-extrusion	6			80	1941260	Plate		1		
11	1949050	Complete valve		6			81	1941270	Level gauge		1		
12	1140450	O-ring	Ø 20,24x2,62	12	Lubricate with grease Molykote PG54		82	100410	O-ring	Ø 34,6x2,62	1		
20	840320	Ring	support Ø 22	3			83	1941390	Shim 0.05mm		1		
21	1942860	Water seal	Ø 22 PTFE	3			83	1941400	Shim 0.10mm		1		
22	1942810	Piston guide	front Ø 22	3			83	1941410	Shim 0.19mm		1		
23	1942730	Gasket	Ø 22 PTFE	3			83	1941420	Shim 0.25mm		1		
24	1942940	Piston guide	rear Ø 22	3			84	850370	Screw	TCEI M8x16	4	C=24,5Nm	
25	820490	O-ring	Ø 34,65x1,78	3			84*	850370	Screw	TCEI M8x16	4	C=24,5Nm	
26	1943730	Ring	seal	3			85	1940530	Shaft	6 marked	1		
40	2520330	Pump body		1			86	650250	Key		1		
41	1941360	Screw	TCEI M10x80	8	C=42Nm		90	2520320	Support	open bearing	1		
42	650530	Washer		8			91	820681	Ring	seal	1	C=10Nm / Loxeal 55-14	
43	1140370	Oil plug	with oil dipstick	1			97	200231	Washer		4		
44	1980740	Plug	3/8" G brass	2	C=20Nm		98	1940370	Foot		2		
45	740290	O-ring	Ø 14x1,78	3	Lubricate with grease Molykote PG54		99	1940380	Screw	TCEI 10x18	4	C=50Nm	
46	1940410	O-ring	Ø 132x3	1			A	2780	Valve kit		1		
47	1200430	Screw	TCEI M6x16	6	C=10Nm / Loxeal 55-14		B	1891	Piston kit	Ø 22	1		
50	1940570	Nut	M8	3	C=20Nm / Loxeal 55-14		C	2873	Oil seal kit		1		
51	1940580	Washer		3			E	42402	Water seal kit	Ø 22	1		
52	1420120	Piston	Ø 22	3			G	42403	Support ring kit	Ø 22	1		
53	880840	O-ring	Ø 9,25x1,78	3	Lubricate with grease Molykote G807								
54	1940120	Ring	anti-extrusion	3									
55	960460	Plate		3									
56	1940070	Piston	guide	3									
57	1940060	Pin		3									
58	1940051	Connecting-rod	aluminium	3	Lubricate with grease Molykote BR2 PLUS / C=20Nm								
65	2529012	Cover		1									
66	1260430	Ring		1									
67	1780690	Plate		1									
68	1260250	Level gauge		1									

Revision: 1

Oil type: ISO VG220

Validity: < XX/YY = From week/year

Date: 09/10/2024

Oil quantity: 0,920 Kg

C= Tightening torque (Tolerance +0 ÷ -10%)

* = Not present for electric pump

22986 - WHW 15.20 N